



Revision Number: 004.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE® 1 GASKET SEALANT
Product type: Sealant

IDH number: 234887
Item number: 30512
Region: United States

Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

Contact information:
 Telephone: 860.571.5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Paste
Color: Red-brown
Odor: Ester-like

HMIS:

HEALTH: *2
FLAMMABILITY: 1
PHYSICAL HAZARD: 0
Personal Protection: See MSDS Section 8

WARNING: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
 MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause irritation to nose and throat. May cause respiratory tract irritation. Vapor overexposure may cause drowsiness.
Skin contact: May cause skin irritation. May cause allergic skin reaction. Repeated or prolonged contact can result in drying of skin.
Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Kaolin	1332-58-7	30 - 60
Rosin	8050-09-7	10 - 30
Methyl acetate	79-20-9	10 - 30
Castor oil, oxidized	68187-84-8	5 - 10
Titanium dioxide	13463-67-7	1 - 5
Lecithins, soybean	8030-76-0	1 - 5
Quartz (SiO ₂)	14808-60-7	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	If not breathing, give artificial respiration. Move to fresh air. If symptoms develop and persist, get medical attention. If breathing is difficult, give oxygen.
Skin contact:	If symptoms develop and persist, get medical attention. Immediately flush skin with plenty of water (using soap, if available).
Eye contact:	Get medical attention. Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time.
Ingestion:	Get medical attention. Do not induce vomiting. Keep individual calm.

5. FIRE FIGHTING MEASURES

Flash point:	Product is a solid. (ASTM D 4359)
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapor accumulation can flash or explode if ignited.
Hazardous combustion products:	Aldehydes. Oxides of carbon. Carboxylic acids.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Remove all sources of ignition. Ensure adequate ventilation.

7. HANDLING AND STORAGE

Handling:	For operations where eye or face contact could occur, provide safety shower and eyewash fountain. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Kaolin	2 mg/m3 TWA Respirable fraction.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Rosin	Included in the regulation but with no data values. See regulation for further details Exposure by all routes should be carefully controlled to levels as low as possible. (Sensitiser.)	None	None	None
Methyl acetate	200 ppm TWA 250 ppm STEL	200 ppm (610 mg/m3) TWA	None	None
Castor oil, oxidized	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 TWA Total dust.	None	None
Lecithins, soybean	None	None	None	None
Quartz (SiO ₂)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Butyl rubber gloves. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Red-brown
Odor:	Ester-like
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	Not available
Boiling point/range:	Not available
Melting point/ range:	Not available
Specific gravity:	1.6
Vapor density:	Not available
Flash point:	Product is a solid. (ASTM D 4359)
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	partially soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	0.51 % EPA Method 24

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Carboxylic acids. Aldehydes.
Incompatible materials:	Nitric acid. Strong oxidizing agents. Amines. Ammonia. Sulfuric acid. Strong acids.
Conditions to avoid:	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Kaolin	No	No	No
Rosin	No	No	No
Methyl acetate	No	No	No
Castor oil, oxidized	No	No	No
Titanium dioxide	No	Group 2B	No
Lecithins, soybean	No	No	No
Quartz (SiO ₂)	Known carcinogen.	Group 1	No

Hazardous components	Health Effects/Target Organs
Kaolin	Nuisance dust
Rosin	Respiratory, Irritant, Allergen
Methyl acetate	Blood, Central nervous system, Eyes, Irritant
Castor oil, oxidized	No Records
Titanium dioxide	Irritant, Respiratory, Some evidence of carcinogenicity
Lecithins, soybean	No Target Organs
Quartz (SiO ₂)	Immune system, Lung, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification:	Methyl acetate (CAS# 79-20-9).Blown castor oil (CAS# 68187-84-8).
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA 313:	None above reporting de minimus
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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